

美制管螺纹

规格 (UNEF)	标准径	2 级牙钻孔径	
		最大	最小
NO. 12 -32	4.70	4.826	4.623
1/4 -32	5.60	5.690	5.486
5/16 -32	7.10	7.264	7.087
3/8 -32	8.70	8.865	8.661
7/16 -28	10.20	10.338	10.135
1/2 -28	11.80	11.938	11.709
9/16 -28	13.20	13.386	13.132
5/8 -24	14.80	14.986	14.732
3/4 -20	17.80	17.958	17.678
7/8 -20	21.00	21.133	20.853
1 -20	24.00	24.308	24.028

美制粗螺纹

规格 (UNC) 番数牙外径	标准径	2 级牙钻孔径	
		最大	最小
NO. 1-64 (1.854)	1.55	1.582	1.425
NO. 2-56 (2.184)	1.80	1.871	1.695
NO. 3-48 (2.515)	2.10	2.146	1.941
NO. 4-40 (2.845)	2.30	2.385	2.157
NO. 5-40 (3.175)	2.60	2.697	2.487
NO. 6-32 (3.505)	2.80	2.895	2.642
NO. 8-32 (4.166)	3.40	3.530	3.302
NO. 10-24 (4.826)	3.90	3.962	3.682
NO. 12-24 (5.846)	4.50	4.597	4.344
1/4 -20	5.10	5.257	4.979
5/16 -18	6.60	6.731	6.401
3/8 -16	8.00	8.153	7.987
7/16 -14	9.40	9.500	9.144
1/2 -13	10.80	11.023	10.592
9/16 -12	12.20	12.446	11.989
5/8 -11	13.60	12.868	13.386
3/4 -10	16.20	16.840	16.307
7/8 -9	19.50	19.761	19.177
1 -8	22.20	22.606	21.971
1-1/8 -7	25.00	25.349	24.638
1-1/4 -7	28.20	28.524	27.813
1-3/8 -6	30.80	31.115	30.353
1-1/2 -6	34.00	34.290	33.528

1-3/4 -5↵

39.50↵

39.827↵

38.964↵

2 -4-1/2↵

45.20↵

45.593↵

44.679↵

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